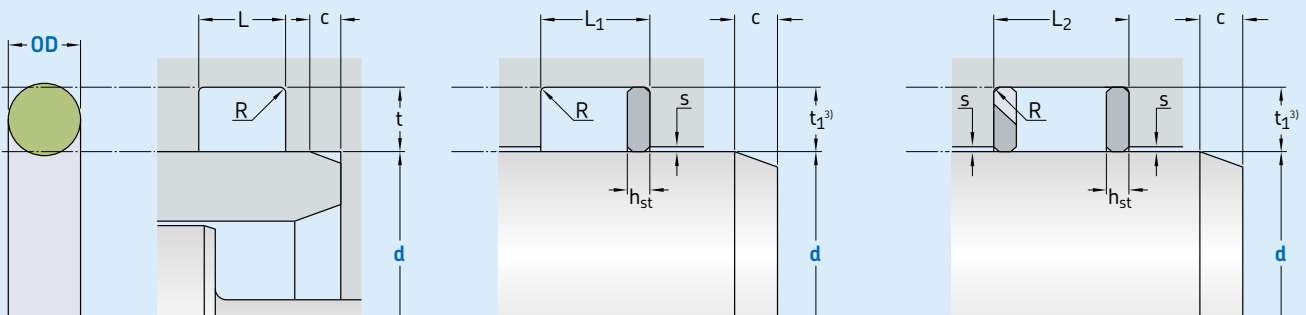


# R13



Ordering dimensions in blue

Pressure Surface roughness	Constant		Pulsating	
	$R_{tmax}$	$R_a$	$R_{tmax}$	$R_a$
	µm		µm	
Sliding surface <sup>1)</sup>	6,3	1,6	3,2	0,8
Bottom of groove <sup>2)</sup>	12,5	3,2	6,3	1,6
Groove face	12,5	3,2	12,5	3,2

<sup>1)</sup>  $R_{tmax} / R_a$  for dynamic application: 1,6 µm / 0,4 µm  
<sup>2)</sup>  $R_{tmax} / R_a$  for dynamic application: 6,3 µm / 1,6 µm  
 Bearing area: 50–95% and a cutting depth of 0,5  $R_z$  based on  $C_{ref} = 0\%$

Standard dimensions		t	L	$t_1^{3)}$	$L_1$	$L_2$	R	$h_{st}$	c	s
OD	AS	ISO								
568A <sup>1)</sup>	3601 <sup>2)</sup>									
mm										
<b>1,78</b>	<b>1,8</b>	1,35	2,5	1,58	3,5	4,5	0,3	1	3	f7/H8
<b>2,62</b>	<b>2,65</b>	2,18	3,5	2,42	5,0	6,5	0,3	1,5	3,5	f7/H8
<b>3,53</b>	<b>3,55</b>	3	4,4	3,27	5,9	7,4	0,5	1,5	4	f7/H8
<b>5,33</b>	<b>5,3</b>	4,5	6,7	4,90	8,4	10,1	0,6	1,7	5	f7/H8
<b>6,99</b>	<b>7</b>	5,94	8,8	6,47	10,8	12,8	0,8	2	6	f7/H8
<b>10</b>	<b>10</b>	8,5	12,5	9,25	15,0	17,5	1	2,5	10	f7/H8
<b>12</b>	<b>12</b>	10,2	15,5	11,10	18,5	21,5	1	3	12	f7/H8
<b>15</b>	<b>15</b>	12,75	19	13,88	22	25	1	3	15	f7/H8

<sup>1)</sup> American standard  
<sup>2)</sup> DIN 3771  
<sup>3)</sup> Dynamic applications only

## Ordering example

Profile  
 d x OD [mm]  
 Sealing material

Rotary seal R13  
 100 x 3,53  
 ECOPUR

## Operating parameters

Material Seal	Temperature		Speed <sup>1)</sup>	Pressure <sup>2)</sup>
	from	to	max	max
–	°C		m/s	bar (MPa)
■ ECOPUR	–30			
■ ECOPUR LD	–35			
■ G-ECOPUR	–30	+110		600 (60)
■ H-ECOPUR	–20			
■ S-ECOPUR				
■ T-ECOPUR	–50		only recommended for static application	
■ SKF Ecosil	–60	+200		
■ SKF Ecorubber-H	–25	+150		
■ SKF Ecorubber-1	–30	+100		160 (16)
■ SKF Ecorubber-2	–20	+200		
■ SKF Ecorubber-3	–50	+150		
■ SKF Ecoflon 1	–200	+260		

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

<sup>2)</sup> We recommend the use of backup rings for ECOPUR above 400 bar and for SKF Ecorubber above 100 bar.