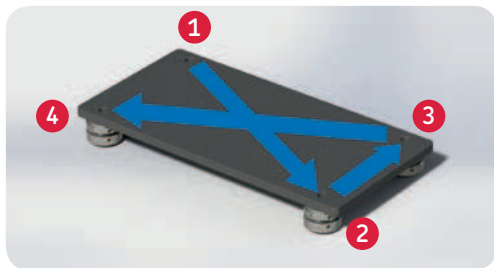


### 13. OEM bolt tightening sequence



#### Bolt tightening advice:

- A. 25% of tightening torque
- B. 50% of tightening torque
- C. 100% of tightening torque

Check with OEM



### 14. Release horizontal adjustment bolts



### 15. Check the final alignment



#### Bolt tightening advice:

Re-check after 24 hot running hours

### 16. Recommendations

Remove complete or lock, with a locking nut, the released adjustment bolts.



### Related products



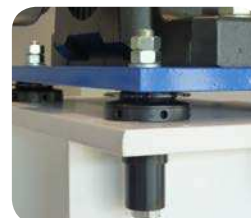
SKF Shaft alignment tools



SKF Spherical washers



Surface treated SKF Vibracon chocks



SKF Vibracon low profile chock and spherical washer

Vibracon selection tool:  
[mapro.skf.com/vibracon](http://mapro.skf.com/vibracon)



Contact details:  
[vibracon@skf.com](mailto:vibracon@skf.com)  
[skf.com/vibracon](http://skf.com/vibracon)

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## Quick start guide

# SKF Vibracon re-adjustable steel chock

### Benefits:

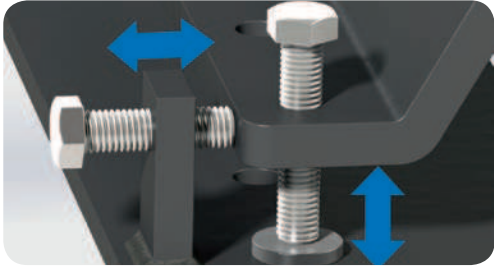
- Eliminate the “Soft Foot”
- Save installation time
- Self leveling
- Re-adjustable / re-useable
- Chock fast, no curing
- No special installation skills required



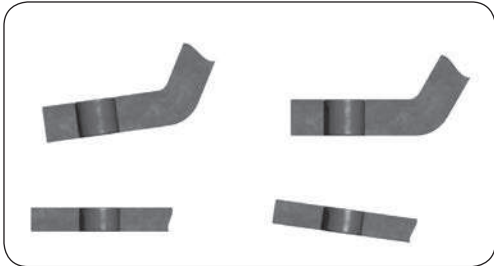
1. Alignment check of the component



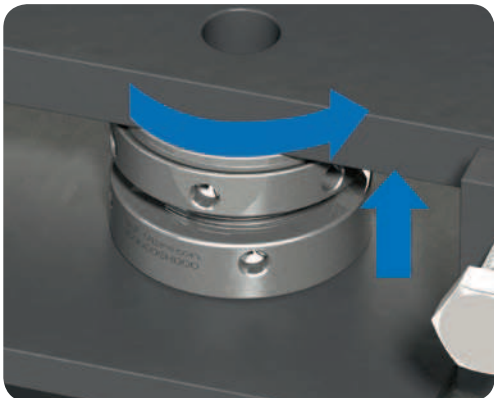
2. Adjustment of the component



3. Outcome of the adjustment: gaps to fill



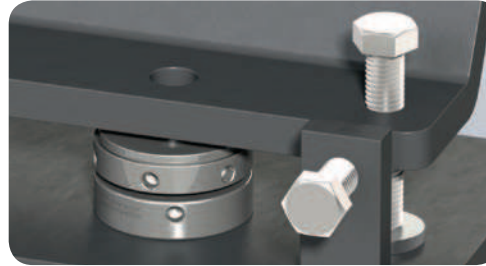
4. Installation check



5. Foundation check



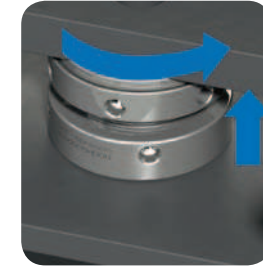
6. Installation of the SKF Vibracon



7. Batch number in sight/front for traceability



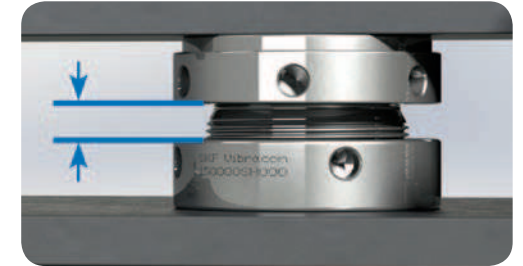
9. Adjustment to height



10. Check contact area



11. Check maximum height



12. Release vertical adjustment bolts

