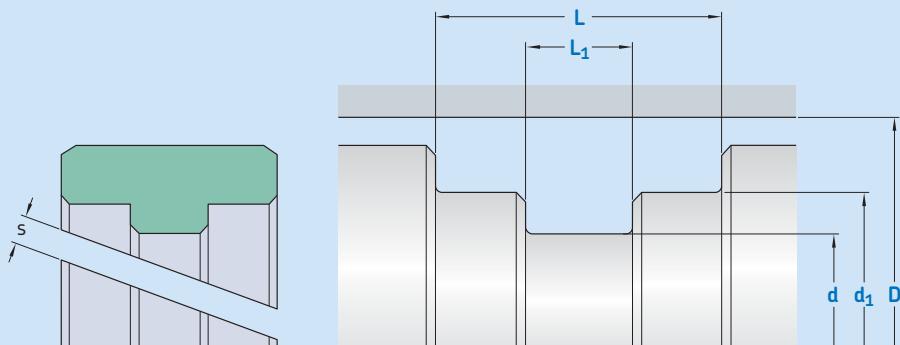


# GUIDE RING HOUSING

## F05



Ordering dimensions in **blue**

Sealing material	TPU / Elastomers		PTFE	
Surface roughness	$R_{tmax}$	$R_a$	$R_{tmax}$	$R_a$
	m		m	
<b>Sliding surface</b>	$\leq 2,5$	$0,05\text{--}0,3$	$\leq 2$	$0,05\text{--}0,2$
<b>Bottom of groove</b>	$\leq 6,3$	$\leq 1,6$	$\leq 6,3$	$\leq 1,6$
<b>Groove face</b>	$\leq 15$	$\leq 3$	$\leq 15$	$\leq 3$

Bearing area: 50–95% and a cutting depth of 0,5  $R_z$  based on  $C_{ref} = 0\%$

Standard dimensions		$D$	$d$	$d_1$	$d_2$	$L$	$L_1$
H9	over incl.		$h10$	$h8$		$+0,2$	$+0,2$
mm							
28	36	D – 6	D – 2,8	D – 0,35	8,5	3	
36	60	D – 7,5	D – 3,2	D – 0,4	10,5	3,5	
60	90	D – 9	D – 3,5	D – 0,5	15	5	
90	150	D – 9	D – 3,5	D – 0,6	15	5	
150	200	D – 16	D – 7,1	D – 0,7	20,3	8	
200		D – 17	D – 7,5	D – 0,8	25	8	

\* Cutting gap s → values depend on material and temperature. For detailed information please refer to the profile description.

### Ordering example

Profile

$D \times d/d_1 \times L/L_1$  [mm]

Guiding material

Guide ring F05

100 x 91/96,5 x 15/5

SKF Ecotal

### Operating parameters

Material Guiding	Temperature		Speed <sup>1)</sup>	Specific load <sup>2)</sup>
	from	to	max	N/mm <sup>2</sup>
-	°C		m/s	N/mm <sup>2</sup>
■ SKF Ecoflon 2	-200	+200	4	3,0
■ SKF Ecoflon 3			5	4,5
■ SKF Ecomid <sup>3)</sup>	-40			
■ SKF Ecotal <sup>3)</sup>	-50	+100	4	25

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

<sup>2)</sup> Depending on temperature and allowed compression. Detailed information see profile description.

<sup>3)</sup> D ≤ 260 mm → SKF Ecotal, D > 260 mm → SKF Ecomid.