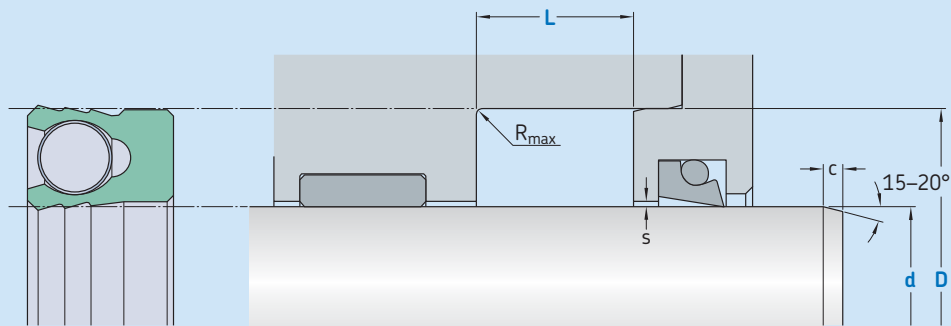


S03-S



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2 \mu m$	$0,05-0,2 \mu m$
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of 0,5 R_z , based on $C_{ref} = 0\%$

Standard dimensions						Maximal radial extrusion gap				
d	D	L	R_{max}	c	s*	20 bar	100 bar	200 bar	300 bar	400 bar
f8	H10	+ 0,2								
over	incl.									
mm						mm				
6	10	d + 4	3,5	0,4	3,5	0,25	0,12	0,10	0,08	0,07
10	30	d + 6	5,0	0,4	3,0	0,35	0,17	0,12	0,10	0,08
30	120	d + 10	8,0	0,4	4,0	0,45	0,22	0,17	0,12	0,10
120	200	d + 15	11,5	0,4	5,0	0,75	0,40	0,33	0,25	0,18
200	250	d + 20	13,0	0,4	6,0	0,87	0,48	0,38	0,28	0,20
250	500	d + 25	18,5	0,4	8,5	0,87	0,48	0,38	0,28	0,20
500	1 600	d + 30	23,0	0,4	10,0	0,87	0,48	0,38	0,28	0,20

* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile
d x D x L [mm]
Sealing material / Spring

Rod seal S03-S
100 x 112 x 10
SKF Ecoflon 3 / 1.4310

Operating parameters

Material Seal	Spring	Temperature		Speed ¹⁾	Pressure ²⁾
		from	to	max	max
		°C		m/s	bar (MPa)
SKF Ecoflon 1					200 (20)
SKF Ecoflon 2	1.4310 ³⁾	-200	+260	1	400 (40)
SKF Ecoflon 3	2.4711 ⁴⁾				
SKF Ecoflon 4					
SKF Ecowear 1000			+90	0,5	200 (20)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.

³⁾ Available for standard and x00 spring versions.

⁴⁾ Available for x00 spring versions.