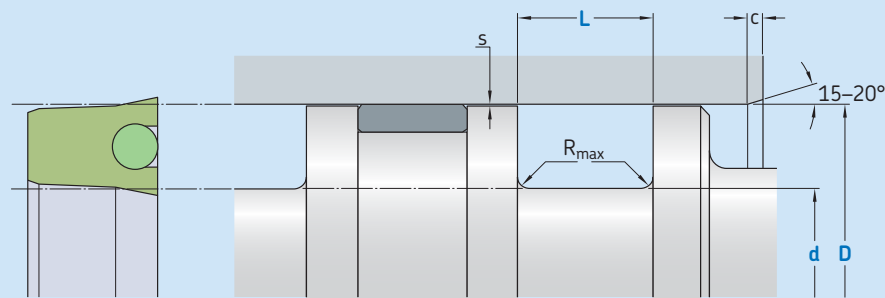


K21-P



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2,5 \mu m$	$0,05-0,2 \mu m$
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of 0,5 R_z , based on $C_{ref} = 0\%$

Standard dimensions						Maximal radial extrusion gap			
D	H9	d	L	R_{max}	c	s^*			
over	incl.	h10	+ 0,2			20 bar	100 bar	200 bar	400 bar
mm						mm			
13	25	D - 8	6,0	0,4	3,5	0,33	0,18	0,11	0,05
25	50	D - 10	7,0	0,4	4,0	0,37	0,22	0,16	0,10
50	75	D - 12	8,0	0,4	4,5	0,42	0,27	0,20	0,14
75	150	D - 15	10,0	0,4	5,0	0,46	0,31	0,25	0,19
150	300	D - 20	12,0	0,4	6,0	0,54	0,39	0,32	0,26
300	500	D - 25	18,0	0,4	8,5	0,61	0,46	0,39	0,33
500	600	D - 30	20,0	0,4	10,0	0,67	0,52	0,45	0,39

* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile
D x d x L [mm]
Sealing material / Energizer

Piston seal K21-P
100 x 85 x 10
ECOPUR / NBR 70

Operating parameters

Material Seal	Energizer	Temperature		Speed ¹⁾	Pressure ²⁾
		from	to	max	max
		°C		m/s	bar (MPa)
■ ECOPUR		-30		0,5	400 (40)
■ H-ECOPUR	NBR 70	-20	+100		
■ S-ECOPUR				0,7	
■ T-ECOPUR	MVQ70	-50	+110	0,5	

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.