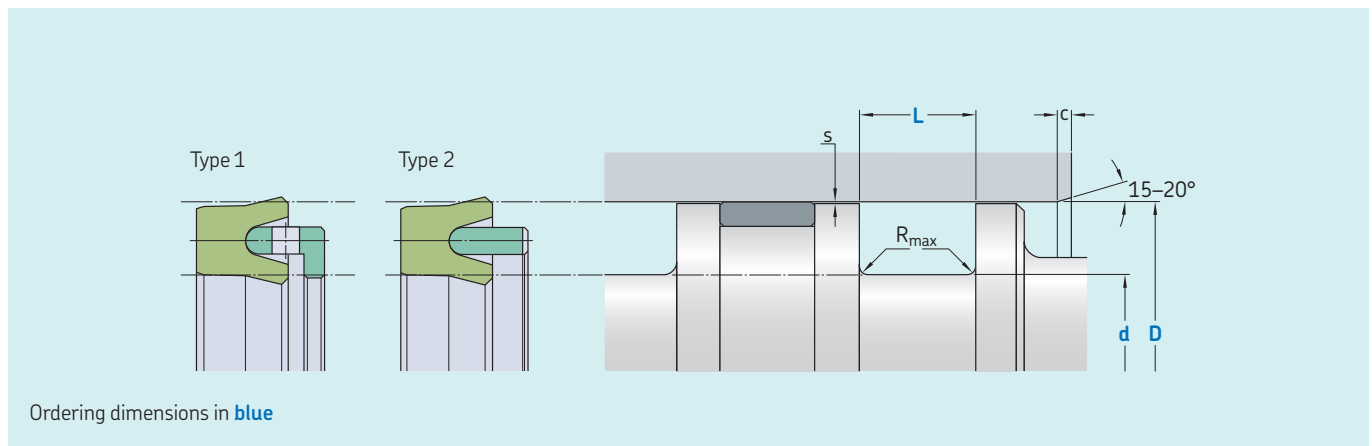


# K22-P



Ordering dimensions in **blue**

Surface roughness	$R_{tmax}$	$R_a$
	$\mu m$	
<b>Sliding surface</b>	$\leq 2,5$	0,05–0,2
<b>Bottom of groove</b>	$\leq 6,3$	$\leq 1,6$
<b>Groove face</b>	$\leq 15$	$\leq 3$

Bearing area: 50–95% and a cutting depth of 0,5  $R_z$  based on  $C_{ref} = 0\%$

Standard dimensions						Maximal radial extrusion gap			
D	d	L	$R_{max}$	c	$s^*$	20 bar	100 bar	200 bar	400 bar
H9	h10	+ 0,2							
over	incl.								
mm						mm			
<b>14</b>	<b>25</b>	D – 8	6	0,4	3,5	0,33	0,18	0,11	0,05
<b>25</b>	<b>50</b>	D – 10	7	0,4	4,0	0,37	0,22	0,16	0,10
<b>50</b>	<b>75</b>	D – 12	8	0,4	4,5	0,42	0,27	0,20	0,14
<b>75</b>	<b>150</b>	D – 15	10	0,4	5,0	0,46	0,31	0,25	0,19
<b>150</b>	<b>300</b>	D – 20	12	0,4	6,0	0,54	0,39	0,32	0,26
<b>300</b>	<b>500</b>	D – 25	18	0,4	8,5	0,61	0,46	0,39	0,33
<b>500</b>	<b>600</b>	D – 30	20	0,4	10,0	0,67	0,52	0,45	0,39

\* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.  
Standard: Type 2

### Ordering example

Profile  
 D x d x L [mm]  
 Sealing material / Support ring

Piston seal K22-P Type 1  
**100 x 85 x 10**  
 ECOPUR / SKF Ecotal

## Operating parameters

Material Seal	Support ring <sup>3)</sup>	Temperature		Speed <sup>1)</sup>	Pressure <sup>2)</sup>
		from	to	max	max
		°C		m/s	bar (MPa)
■ ECOPUR	■ SKF Ecotal	-30	+100	0,5	400 (40)
■ ECOPUR	■ SKF Ecomid	-30	+110	0,5	400 (40)
■ ECOPUR LD	■ SKF Ecomid	-35	+100	0,5	400 (40)
■ G-ECOPUR	■ SKF Ecomid	-30	+110	0,5	400 (40)
■ H-ECOPUR	■ SKF Ecotal	-20	+100	0,5	400 (40)
■ H-ECOPUR	■ SKF Ecomid	-20	+110	0,5	400 (40)
■ S-ECOPUR	■ SKF Ecotal	-20	+100	0,5	400 (40)
■ S-ECOPUR	■ SKF Ecomid	-20	+110	0,5	400 (40)
■ T-ECOPUR	■ SKF Ecotal	-50	+100	0,5	400 (40)
■ T-ECOPUR	■ SKF Ecomid	-40	+110	0,5	400 (40)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

<sup>2)</sup> Pressure ratings depend on the size of the extrusion gap.

<sup>3)</sup> Size limitation D: Up to 260 mm SKF Ecotal, from 260 – 400 mm SKF Ecotal or SKF Ecomid and above 400 mm SKF Ecomid.