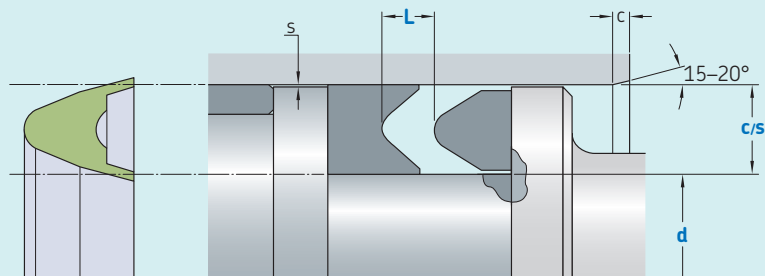


K24-P



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
	μm	
Sliding surface	$\leq 2,5$	0,05–0,2
Bottom of groove	$\leq 6,3$	$\leq 1,6$
Groove face	≤ 15	≤ 3

Bearing area: 50–95% and a cutting depth of 0,5 R_z based on $C_{ref} = 0\%$

Standard dimensions

Minimum nominal inside diameter
 $d \geq 22$ mm.

This is not a standard profile and serves as a replacement seal to fit existing housings. New constructions should use standard profiles.

Ordering example

Profile
 $d \times c/s \times L$
Sealing material

Piston seal K24-P
80 x 10 x 4
ECOPUR

Operating parameters

Material Seal	Temperature		Speed ¹⁾	Pressure ²⁾
	from	to	max	max
	°C		m/s	bar (MPa)
■ ECOPUR	-30	+110	0,5	500 (50)
■ ECOPUR LD	-35	+110	0,5	500 (50)
■ G-ECOPUR	-30	+110	0,5	500 (50)
■ H-ECOPUR	-20	+110	0,5	500 (50)
■ S-ECOPUR	-20	+110	0,5	500 (50)
■ T-ECOPUR	-50	+110	0,5	500 (50)
■ SKF Ecorubber-1	-30	+100	0,5	250 (25)
■ SKF Ecorubber-H	-25	+150	0,5	250 (25)
■ SKF Ecorubber-2	-20	+200	0,5	250 (25)
■ SKF Ecorubber-3	-50	+150	0,5	250 (25)
■ SKF Ecoflas	-10	+200	0,5	250 (25)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.